

TABLE OF CONTENTS

ACKNOWLEDGMENTS	ii
LIST OF SYMBOLS	viii
LIST OF TABLES	x
LIST OF FIGURES	xii
ABSTRACT	xxi
1 INTRODUCTION	1
2 LITERATURE REVIEW	6
2.1 Corrosion and Corrosion Protection of High-Cu Al Alloys	7
2.1.1 Surface Properties of High-Cu Al Alloys	8
2.1.2 Corrosion Behavior of High-Cu Al Alloys	9
2.1.3 Corrosion Protection Methods for High-Cu Al Alloys	11
2.1.3.1 Cu Removal	11
2.1.3.2 Surface Alloying	12
2.1.3.3 Surface Protection Methods	13
2.1.3.3.1 Chromate Conversion Coatings (CCCs)	14
2.1.3.3.2 Non-Chromate Passivation	15
2.2 Corrosion and Corrosion Protection of Stainless Steels	17
2.2.1 Surface Properties of Stainless Steels	17
2.2.2 Corrosion Behavior of Stainless Steels	18
2.2.3 Corrosion Protection Methods for Stainless Steels	20
2.2.3.1 Surface Cleaning and Finishing	21
2.2.3.2 Alternating Voltage (AV) Passivation	21
2.2.3.3 Surface Alloying	22
2.2.3.4 Surface Passivation Methods	22
3 EXPERIMENTAL APPROACH	24
3.1 Materials and Surface Preparation	24
3.1.1 Materials	24
3.1.1.1 High-Cu Al Alloys	24
3.1.1.2 Stainless Steels	25
3.1.2 Surface Preparation	26
3.1.2.1 High-Cu Al Alloys	26
3.1.2.2 Stainless Steels	27

3.2 Methods	27
3.2.1 Electrochemical Techniques	28
3.2.1.1 Potentiodynamic Polarization	29
3.2.1.1.1 Anodic and Cathodic Polarization Curves	29
3.2.1.1.2 Corrosion Potential (E_{corr}) and Polarization Resistance (R_p) Technique	31
3.2.1.1.3 Cyclic Polarization (Pitting Scan)	32
3.2.1.2 Potentiostatic Polarization	33
3.2.1.3 Galvanostatic Polarization	33
3.2.1.4 Galvanic Coupling	33
3.2.1.5 Electrochemical Impedance Spectroscopy (EIS)	35
3.2.2 Surface Analysis Techniques	37
3.2.3 Factorial Designs for Optimization of Process Parameters	38
3.2.3.1 2^2 Factorial Design	38
3.2.3.2 2^3 Factorial Design	39
3.2.3.3 3^2 Factorial Design and Optimization of Process Parameters	41
3.3 Surface Passivation and Modification Processes	44
3.3.1 Cu Removal from High-Cu Al Alloys	44
3.3.1.1 Chemical Treatments	45
3.3.1.2 Potentiostatic Treatments	46
3.3.1.3 Simplification of Potentiostatic Treatment for Al 2024-T3	47
3.3.1.3.1 Galvanostatic Treatments	47
3.3.1.3.2 Galvanic Coupling	47
3.3.2 Surface Protection Methods of Al Alloys	48
3.3.2.1 Chromate Conversion Coatings (CCCs)	48
3.3.2.2 Ce-Mo Process	48
3.3.2.3 Hydrotalcite Coating for Al2024-T3	49
3.3.3 AV Passivation for Type 304 Stainless Steels	50
3.3.4 Chemical Cleaning and Passivation for Type 316L Stainless Steels	51
4 EXPERIMENTAL RESULTS	54
4.1 Surface Modification of High-Cu Al Alloys	54
4.1.1 Copper Removal Process	55
4.1.1.1 Cu Removal for Al 2024-T3	55

4.1.1.1.1 Chemical Treatment	55
4.1.1.1.2 Potentiostatic Treatment	57
4.1.1.1.3 Galvanostatic Polarization	60
4.1.1.1.4 Galvanic Coupling Technique	61
4.1.1.2 Cu Removal for Al 7075-T6	62
4.1.1.2.1 Potentiostatic Treatment	62
4.1.1.2.2 Chemical Treatment	63
4.1.1.3 Cu Removal for Al 7075-T73	64
4.1.2 Surface Protection Methods	65
4.1.2.1 Chromate Conversion Coatings (CCCs)	65
4.1.2.1.1 Alodine 600 CCC	65
4.1.2.1.1.1 Alodine 600 CCC on High-Cu Al Alloys without Cu Removal Pre-treatment	66
4.1.2.1.1.2 Alodine 600 CCC on Al 2024-T3 with Cu Removal Pre-treatment	67
4.1.2.1.1.3 Alodine 600 CCC on Al 7075 with Cu Removal Pre-treatment	67
4.1.2.1.2 Alodine 1200S CCC	68
4.1.2.1.2.1 Alodine 1200S CCC on Al 2024-T3 without Cu-Removal Pre-treatment	68
4.1.2.1.2.2 Alodine 1200S CCC on Al 2024-T3 with Cu Removal Pre-treatment	69
4.1.2.1.2.3 Gravity Effects	70
4.1.2.2 Ce-Mo Process	70
4.1.2.3 Hydrotalcite Coatings	71
4.1.2.4 Salt Spray Test Results	72
4.2 Passivation of Stainless Steels	73
4.2.1 AV Passivation Process (AVPP)	73
4.2.1.1 2 ² Factorial Design	75
4.2.1.2 2 ³ Factorial Design	78
4.2.1.3 3 ² Factorial Design and Optimization	80
4.2.2 Chemical Cleaning and Passivation Treatments	84
4.2.2.1 Pitting Scans	85
4.2.2.2 Oxidizing Power of Treatment Solutions	87

4.2.2.3 Welded 316L SS	88
5 DISCUSSION	90
5.1 High-Cu Al Alloys	90
5.1.1 Cu Removal for Al 2024-T3	90
5.1.1.1 Chemical Treatment	90
5.1.1.2 Potentiostatic Polarization	91
5.1.2 Cu Removal for Al 7075-T6	93
5.1.2.1 Potentiostatic Treatment	94
5.1.2.2 Chemical Treatment	94
5.1.3 Chromate Conversion Coatings (CCCs) and Cu Removal	95
5.1.3.1 Alodine 600 CCC	95
5.1.3.2 Alodine 1200S CCC	96
5.1.3.3 Gravity Effects	97
5.1.4 Ce-Mo Process	97
5.1.5 Hydrotalcite Coating	98
5.2 Stainless Steels	98
5.2.1 AV Passivation Process (AVPP)	99
5.2.1.1 2 ² and 2 ³ Factorial Designs	100
5.2.1.2 3 ² Factorial Design and Optimization of Process Parameters ...	101
5.2.2 Chemical Cleaning and Passivation Treatments	103
5.2.2.1 Pitting Scans	103
5.2.2.2 Solution Oxidizing Potential Tests	104
5.2.2.3 Welded 316L SS	105
6 SUMMARY AND CONCLUSION	106
7 SUGGESTIONS FOR FUTURE WORK	111
7.1 Chemical Potentiostat for Cu Removal from High-Cu Al Alloys	111
7.2 Application of Cu Removal Pre-treatment to Other Passivation Methods and Additional High-Cu Al Alloys	111
7.3 Application of Ce-Mo Process to Other Metals and Alloys	113
7.4 Further Development of the Alternating Voltage Passivation Process for 304 SS	113
7.5 Alternating Voltage Passivation Process (AVPP) on low-Cr SS	114
7.6 Further Work on Cleaning and Passivation Treatment for Welded 316L SS	115

7.7 Further Application of Statistical Design Experiments to Passivation and Surface Modification Treatments	116
8 REFERENCES	117
9 FIGURES	128