

Mark " QXB 79564 MIN.THK. 26 MM " on the outside cylindrical surface Ø340.1

- 1.Brakig surface run out within 0.13mm on 254 mm diameter
- 2.Braking surface flatness within 0.05mm on 25sq.mm
- 3.Braking surfaces parallel with each other within 0.13 on 25mm radius
- 4.Roughness average Ra in micrometers; unless specified, Ra = 6.3
- 5.All dimensions at point of intersection
- 6.Cast surface -  $\sqrt{0}$  or  $\nabla$
- 7.Unless otherwise specified, all cast surface edges have fillet R1mm
- 8.Unless otherwise specified, all machined radius are R1mm

PROPRIETARY AND CONFIDENTIAL

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MILIMETERS		INCHES	
DIM.	TOL.	DIM.	TOL.
XXX.XXX	±0.10	XXX.XXX	±0.005
XXX.XX	±0.25	XXX.XX	±0.010
XXX.X	±0.10	XXX.X	±0.020
XXX	±1.00	XXX	±0.040

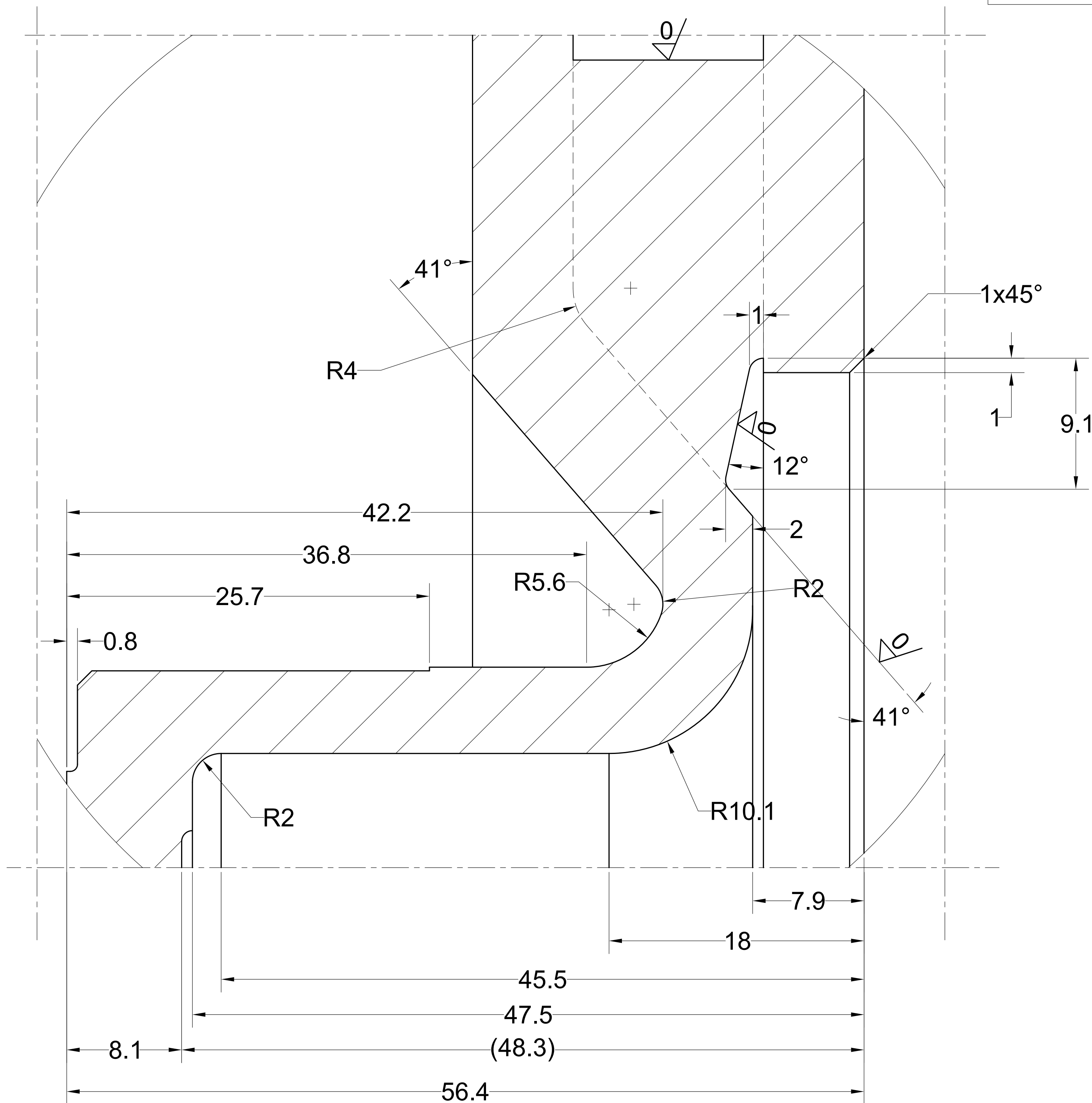
**QXB Engineering™**

Title: ROTOR  
 Dwg No. QXB79564  
 Material: SAE J431 G3000 Weight: 9.5 kg  
 Scale: 1:1 Size: Sheet no.  
 Assembly T/No.

MORE DIMENSIONS ON DETAIL M SCALE 5:1 ON NEXT PAGE

6.3

DET. M 5:1



QXB79564-DETAIL M

250

MILIMETERS		INCHES	
DIM.	TOL.	DIM.	TOL.
XXX.XXX	± 0.10	XXX.XXX	± 0.005
XXX.XX	± 0.25	XXX.XX	± 0.010
XXX.X	± 0.10	XXX.X	± 0.020
XXX	± 1.00	XXX	± 0.040
DIMENSION		MM	INCH
CAD	A.P.	Scale:	Size: C
CAM	A.P.	Assembly T/No.	

**QXB Engineering™**

Title:  
Dwg No.  
Material:  
Scale:  
Sheet no.  
Weight:  
Assembly T/No.

NO	MODIFICATION	DATE	NAME
1			
2			