



OLMAX GmbH, Fra. F. Grabovca 22/V, 10000 ZAGREB/Croatia,  
Tel: +385 1 4663 449; Fax: +385 1 4650 787

## STEEL STRIP & FLAT PRODUCTS



<p><b>Detailed Description and Use</b></p>	<p><i>HR coils of general purpose.</i></p> <p><i>HR coils for welded pipes</i></p> <p><i>HR coils for cold rolling.</i></p> <p><i>HR coils for welded, bolted and riveted structures.</i></p> <p><i>HR coils of structural steel for construction purposes.</i></p> <p><i>HR coils for fabrication by forming, bending, welding.</i></p>
<p><b>Details of Mills and Products</b></p>	<p><i>2000mm mill: coil inside diameter - 850(+20/-40)mm. Milled edge. Coil outer end - cut as agreed.</i></p> <p><i>2500mm mill: coil inside diameter - 1000(+20/-40) mm. Milled edge. Coil outer end - cut as agreed.</i></p> <p><i>280mm mill: coil inside diameter - 750/840 mm. Cut coil edges and ends</i></p>

Dimensions and Tolerances	Product Standards and Technical	Standards for Chemical
	Requirements (TU)	Composition and Steel Grades
<p><b>Thickness:</b></p> <p>1,5 - 12,5 mm - 2000 mm mill</p> <p>2,0-10,0 mm - 2500mm mill;</p> <p>2,0-8,0 mm - 280mm mill.</p> <p>(LPR, LPTs-7)</p> <p><b>Width: 1000-1830 mm.</b></p> <p>1000 - 1670 mm - for 280 mm mill</p> <p><b>Coil width ranges for 2000mm mill and 2500mm mill:</b></p> <p>1000-1080mm -</p> <p>for the mould of 1100mm;</p> <p>1100-1230mm -</p> <p>for the mould of 1250mm;</p> <p>1160-1290mm -</p> <p>for the mould of 1310mm;</p> <p>1420-1540mm -</p> <p>for the mould of 1560mm;</p> <p>1590-1710mm -</p> <p>for the mould of 1730mm;</p> <p>1710-1830mm -</p> <p>for the mould of 1850mm.</p> <p><b>Coil width ranges for 280mm mill:</b></p> <p>1000-1670mm.</p>	<p>GOST 19903</p> <p>GOST 14637</p> <p>GOST 16523</p> <p>GOST 1577</p> <p>TP 14-101-343</p> <p>TP 14-101-344</p> <p>STO MMK 350</p> <p>STO MMK 352</p> <p>TU 14-101-362</p> <p>STO MMK 364</p> <p>STO MMK 365</p> <p>STO MMK 371</p>	<p><b>GOST 380:</b></p> <p>St1-4(ps,sp);St3Gps;</p> <p><b>GOST 1050:</b></p> <p>08-20(ps,sp); 25;</p> <p><b>TP 14-101-343:</b></p> <p>08Yu; □326; □327</p> <p><b>TP 14-101-344:</b></p> <p>St37-2; RSt37-2;</p> <p>St37-2B (DIN 17100);</p> <p>St 44-2; St 44-3</p> <p><b>STO MMK 350:</b></p> <p>SS330;SS400 (JIS G 3101) ; A36 (ASTM A570/A570M);</p> <p><b>STO MMK 352:</b></p> <p>SAE1006-1025</p> <p>(ASTM A568/A568M).</p> <p><b>TU 14-101-362:</b></p> <p>A569 (ASTM 569/A569M);</p> <p>STO MMK 364</p> <p>Gr.30;33;36;40;45;50 (ASTM A570/A570M)</p> <p><b>STO MMK 365:</b></p> <p>SPHT1-SPHT3</p> <p>(JIS G 3132);</p> <p><b>STO MMK 371:</b></p>

<b>Shape and dimension tolerances:</b>  <i>as per respective standards for product mix</i>	TP 14-101-376  TP 14-101-382  STP 14-101-209  STO MMK 210	St22; RRSt23; St24 (DIN 1614, p.1);  <b>TP 14-101-376:</b>  300W (CAN/CSAG40, 21-M92).  <b>TP 14-101-382:</b>  0402D;0403D;0404D  <b>STO MMK 344:</b>  St 37-2; RST 37-2; St 37-2B; St44-2; St44- 3; St50-2; St52-3  (DIN 17100).  <b>STP 14-101-209</b>  S235JR, S235JRG2, S235JO, S235J2G4, S275JR, S275JO, S275J2GA, G355JR, S355JO, S355J2GA, S355K2G4  <b>STO MMK 210</b>  SPHC, SPHD, SPHE
	<b>Controlled Characteristics</b>	
Tensile strength. Yield strength. Elongation. 180° Bend test. Συρόμενη φίνιση.		
<b>Packing</b>	<b>Marking</b>	
In coils of up to:  for Mill "2000" and "2500":  for width 1100-1350 mm -  from 11,5 up to 16 mt;  for width 1350-1530 mm -  from 14 up to 16 mt;  for width 1530-1830 mm -  from 19 up to 21,5 mt ;	For export: two tags with indication of  contract No, specification No, lot No, heat no, steel grade , dimensions, net weight, gross weight, standards for technical requirements.  For domestic market: according to GOST 7566.	

*for Mill "280": up to 10 mt.*

*Mill "2000" and "2500".*

*Coils are loaded on the end, eye to the sky. Coils are shipped by rail using special fixing steel frames which on delivery are to be returned to the steel mill.*

*Packing: 2 steel straps around the circumference and 3 straps through the eye. .*

*Mill "280".*

*Coils can be loaded with the eye facing upward and sideways. Coils are shipped by rail using steel frames and wooden pads.*

*Packing: wire rod (2 straps) through*

*the eye of the coil and 2 steel straps around the circumference.*

**Minimal order quantity: 1000 t**

**Payment: L/C at sight**

**Delivery period: To be agreed.**