



Volvo Cars of North America, Inc
Rockleigh, New Jersey

Service Bulletin Cars

850/S70/V70/C70
1992-1999

Section	Group	No.	Year	Month
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Replacing the cylinder head

Background

The method for replacing the valve guides has been deleted and superseded by replacement of the complete factory exchange cylinder head for all engine variants. The valve guides have also been deleted from spare parts stock.

Chassis number

Model	Factory	Chassis No.
850/S70/V70/C70		000001 -

Materials

Description	Number	P/N
Cylinder head	1	See VADIS replacement parts catalogue

Make the following modifications to the listed Service Manual:

Service Manual	Section	Instruction
TP2102201 Section 2 (21) Reconditioning, Engines B5202, B5204, B5234, B5252, B5254, 850, 1992-	G9-G14 Valve guides, replacement	Cross out the section

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Index # **052821**
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Service personnel: Please circulate, read and initial

Service Manager	Parts Manager	Workshop Manager	Workshop Foreman	Service Technicians								

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