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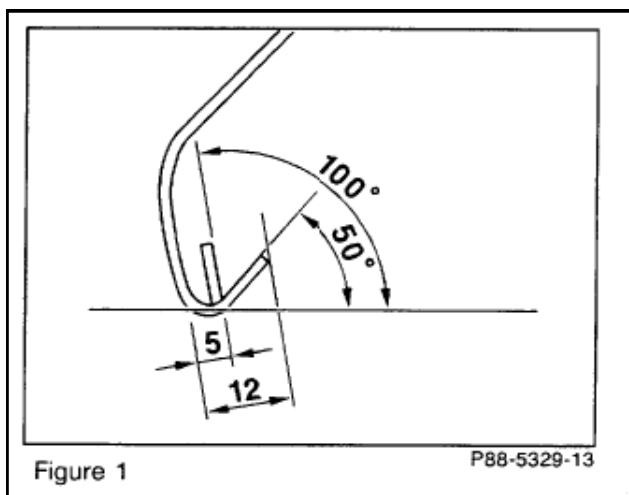
INSTALLATION OF AMG LIGHT ALLOY ACCESSORY WHEELS

Part Name	Part Number
AMG light alloy wheel, 7 J × 15 H 2 ET 35 (section A) (complete with wheel bolts, rubber valve and center cap)	B6 602 0058
AMG light alloy wheel, 7 1/2 J × 16 H 2 ET 31 (section B) 1) (complete with wheel bolts, rubber valve and center cap)	B6 602 0053
Fender flare kit	B6 602 0071
Center cap	201 400 04 25
Wheel bolts, M12 × 1.5 × 40 mm	124 400 00 70
Rubber valve	000 400 02 13
Locking wheel bolts	B6 640 8233

1) Three-piece wheel.

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Parts Information



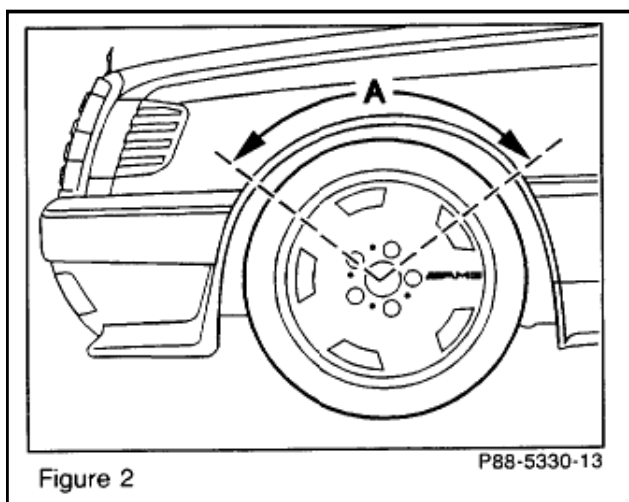
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Note : The procedure described below may also be applied to accident repairs of C 36 AMG vehicles.

Front fenders

1. Remove front and rear wheels.

! WARNING! If an original equipment alloy wheel is going to be retained as the spare wheel, five of the original wheel bolts must be kept with the spare wheel.



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2. The inside edge of the front fenders must be rebent to an angle of 100° over the complete wheel cutout (A, Figure 2) to accommodate the wider wheels and tires (bend lip so that rolled lip measures 5 mm).
3. Grind off any excess PVC underbody protection before rebending the fender lip.
4. Use a hot air gun to carefully heat up the outer edge of the fender to 158 - 176 °F (70 - 80 °C).

Note : Do not overheat paint while applying heat.

5. The fender lip is reworked over the entire area (A, Figure 2) in several stages. A plastic hammer must be used to avoid damaging the paint.

Note :Repair any damage to paint or underbody protection.

6. The tapered edges of the fender lip (in area A) should be checked for adequate clearance and reworked, if necessary.

7. Install new wheel/tire combination.

WARNING Only the M12 x 1.5 x 40 mm spherical wheel bolts supplied with the rims are to be used.

8. Evenly tighten wheel bolts to 110 Nm.

! WARNING! AMG light alloy wheel bolts must be retightened after 60 - 300 miles (100 - 500 km). Tightening torque: 110 Nm.

Part Name	Part Number
AMG light alloy wheel, 7 1/2 J x 17 H 2 ET 35 (complete with wheel bolts, rubber valve and center cap)	B6 602 0083
AMG light alloy wheel, 8 1/2 J x 17 H 2 ET 30 1) (complete with wheel bolts, rubber valve and center cap)	B6 602 0085
Center cap	201 400 04 25
Wheel bolts, M12 x 1.5 x 40 mm	124 400 04 70
Rubber valve	000 400 02 13
Locking wheel bolts	B6 640 8234
1) For use on rear axle only, in conjunction with 7 1/2 J x 17 H 2 ET 35 alloy wheel on front axle.	

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Parts Information

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