

1993 Mercedes Benz 300CE (124 Chassis) L6-3199cc 3.2L DOHC (104)

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Wheels - Installation of AMG Accessory Wheels

REF. NO. MBNA 40/25A

TO: OUR MERCEDES-BENZ PASSENGER CAR DEALERS

DATE: July 1995 (supersedes S.I. MBNA 40/25, April 1995)

Revision

Stick-on wheel weights to be used on some Mercedes-Benz and AMG accessory light alloy wheels.
Discard previous S.I. only, not work instructions.

SUBJECT:

MODELS 124, 129, 140, 201, 202

INSTALLATION OF AMG LIGHT ALLOY ACCESSORY WHEELS

The Work Instructions describe detailed procedures, including any required body/suspension modifications, for installing AMG light alloy accessory wheels.

Please refer to the following Work Instructions which describe detailed procedures for these modifications.

^ W.I. 332 MODEL 124

^ W.I. 334 MODEL 129

^ W.I. 335 MODEL 140

^ W.I. 338 MODEL 201

^ W.I. 337 MODEL 202

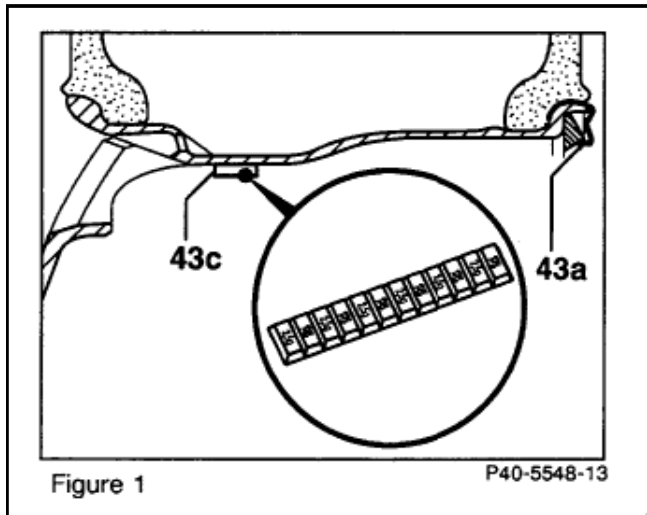
Model	AMG light alloy wheel	Tire size	Wheel bolt 5)	Wheel bolt part no.
124	8 1/2 J x 17 H 2 ET 30	235/45 ZR 17	M12 x 1.5 x 40 mm	124 400 04 70
	7 1/2 J x 17 H 2 ET 42	225/45 ZR 17		
	7 1/2 J x 16 H 2 ET 31	205/55 R 16	M12 x 1.5 x 40 mm	124 400 00 70
	7 J x 15 H 2 ET 25	205/60 R 15	M12 x 1.5 x 40 mm	201 400 00 70
129	8 1/2 J x 17 H 2 ET 18	245/45 ZR 17 2)	M12 x 1.5 x 40 mm	201 400 00 70
	10 J x 17 H 2 ET 17 1)	255/40 ZR 17		
140	8 1/2 J x 18 H 2 ET 47 3)	255/45 ZR 18	M14 x 1.5 x 45 mm	140 400 01 70
201	7 J x 15 H 2 ET 35	205/55 R 15	M12 x 1.5 x 40 mm	124 400 00 70
	7 1/2 J x 16 H 2 ET 31	225/45 R 16		
202	7 J x 15 H 2 ET 37 4)	205/60 R 15	M12 x 1.5 x 40 mm	124 400 04 70
	7 1/2 J x 17 H 2 ET 35	225/45 R 17		
	8 1/2 J x 17 H 2 ET 30 1)	245/40 R 17		

1) For use on rear axle only.
2) Change front tire size to 235/45 ZR 17 if 10 J x 17 H 2 ET 17 are used on rear axle.
3) Modifications required on models 140.07 only, models 140.03/04/05/13 require no modification.
4) Requires no modifications to install.
5) The tightening torque for all wheel bolts is 110 Nm, except for model 140 which is 150 Nm.

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See this S.I. for a cross-reference table of AMG accessory wheels - tire size - wheel bolts - tightening torques.

Mercedes-Benz clip-on wheel weights cannot be installed on the outside of some Mercedes-Benz and AMG accessory light alloy wheels.



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These wheels require stick-on type wheel weights (43c, Figure 1), part no. B 6 6 40 8121

! Caution! Non-Mercedes-Benz stick-on wheel weights must not be used for clearance reasons.

As previously, clip on wheel weights (43a) can be installed on the inside of the accessory wheel.

For a listing of currently approved tires, please refer to the latest edition of the factory-approved tires Service Information in group 40. We recommend that only factory approved tires be used on any Mercedes-Benz vehicle.

The use of snow chains with AMG light alloy wheels is not permitted.

Warranty Information

The AMG light alloy accessory wheels are covered by the 12 month limited Parts and Accessory Warranty (S-0417-K00).