

## Question No. 1:

\* Write introduction, Advantages, disadvantages & Construction of Three phase Induction Motor.

### \* Introduction:

The popularity of 3 phase induction motors on board ships is because of their simple, robust construction, and high reliability factor in the sea environment. A 3 phase induction motor can be used for different applications with various speed and load requirements. Electric motors can be found in almost every production process today. Getting the most out of your application is becoming more and more important in order to ensure cost-effective operations. The three-phase induction motors are the most widely used electric motors in industry. The run at essentially constant speed from no-load to full-load. However, the speed is

frequency depended and consequently these motors are not easily adapted to speed control. We usually prefer d.c. motors when large speed variations are required. Nevertheless, the 3-phase induction motors are simple, rugged, low price, easy to maintain and can be manufactured with characteristics to suit most industrial requirements. Like any electric motor, a 3-phase induction motor has a stator and a rotor. The stator carries a 3-phase winding (called stator winding) while the rotor carries a short-circuited winding (called rotor winding). Only the stator winding is fed from 3-phase supply. The rotor winding derives its voltage and power from the externally energized stator winding through electromagnetic induction and hence the name. The induction motor may be considered to be a transformer with a rotating secondary, and it can, therefore, be described as a "transformer type" a.c. machine in which electrical energy is converted into mechanical energy.



### \* Advantages:

- (I) It has simple and rugged construction.
- (II) It is relatively cheap.
- (III) It requires little maintenance.
- (iv) It has high efficiency and reasonably good power factor.
- (v) It has self-starting torque.

### \* Disadvantages:

- (I) It is essentially a constant speed motor and its speed cannot be changed easily.
- (ii) Its starting torque is inferior to d.c. shunt motor.

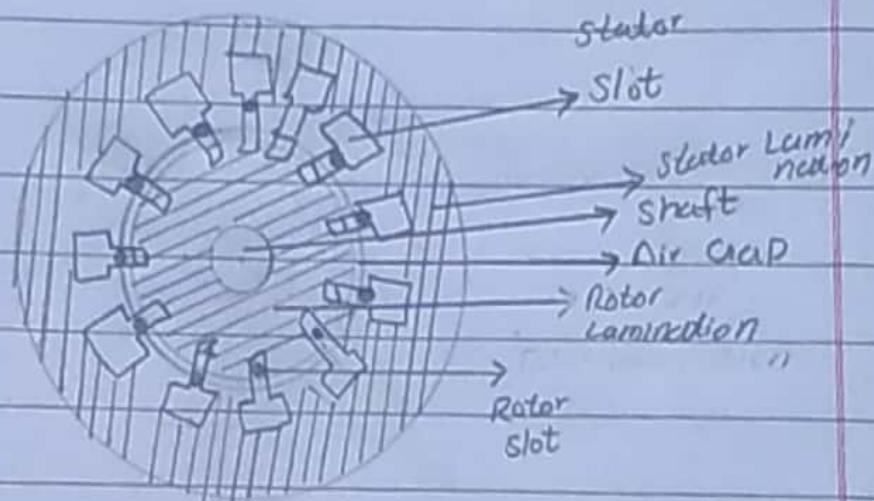
### \* Construction:

The three phase induction motor is the most widely used electrical motor.

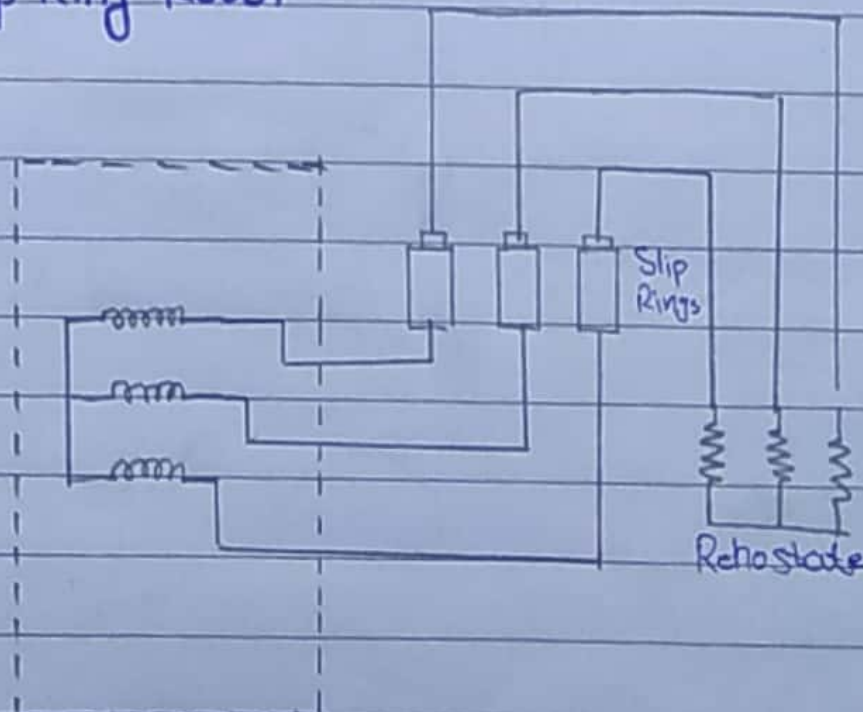
Almost 80% of the mechanical power used by industries is provided by three phase induction motors because of its simple and rugged construction, low cost, good operating characteristics, absence of commutator and good speed regulation. In three phase induction motor the power is transferred from stator to rotor winding through induction. The induction motor is also called asynchronous motor as it runs at a speed other than the synchronous speed. Like any other electrical motor induction motor also have two main parts namely rotor and stator. A 3-phase induction motor has two main parts, (i) stator and (ii) rotor. The rotor is separated from the stator by a small air-gap which ranges from 0.4mm to 4mm, depending on the power of the motor. The main body of the Induction Motor comprises of two major parts as shown in Figure 1.

- i. Shaft for transmitting the torque to the load. This shaft is made up of steel.
- ii. Bearings for supporting the rotating shaft.

### Diagramme Lamination of stator and Rotor



### Diagramme Slip Ring Rotor



Rotor winding



- iii. One of the problems with electrical motor is the production of heat during its rotation. In order to overcome this problem we need fan for cooling.
- iv. For receiving external electrical connection Terminal box is needed.
- v. There is a small distance between rotor and stator, which usually varies from 0.4mm to 4mm. Such a distance is called air gap.

### Question # 2

Write operation principle (working) of Three phase induction Motor

Ans:

In AC motor there a ring of electromagnets arranged by around the outside (making up the stator) which are designed to produce a rotating magnetic field. Inside the stator there's a solid metal axle, a loop of wire a coil, a squirrel cage metal bars and interconnection (like rotating cages people sometimes

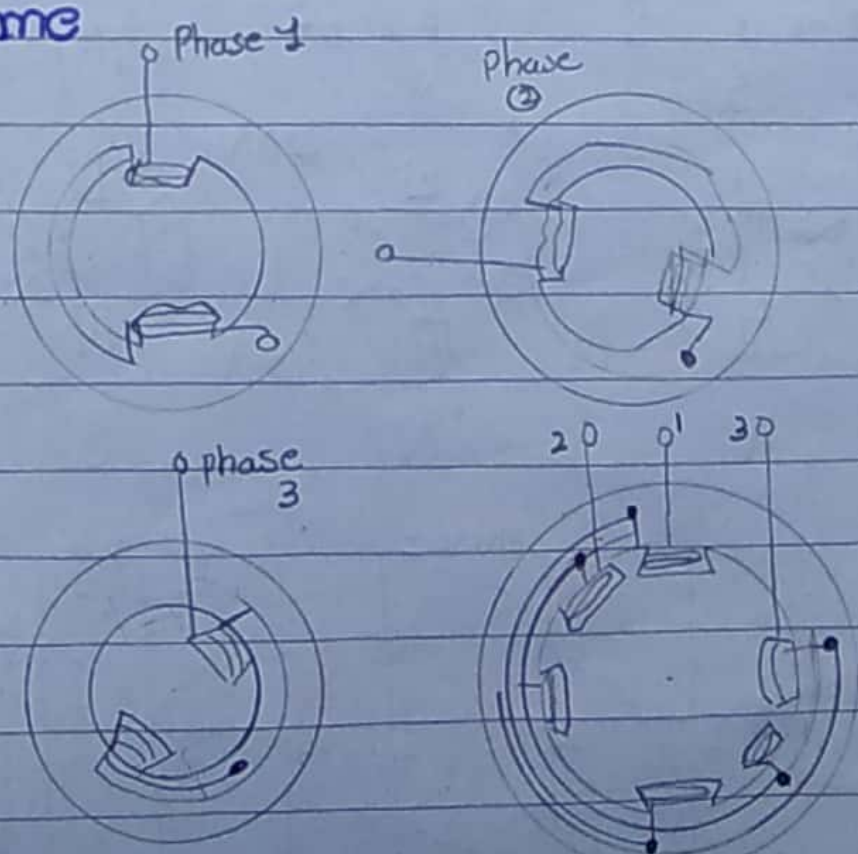
get to assume Pelvic. or some other freely metal part that can conduct electricity. in like in a DC motor where you send power inner rotor in a AC motor you send a power outer coils that make up stator. The coils are energized by pairs in sequence, producing a magnetic field that rotates around side of the motor. The field is on the rotor suspended inside the magnetic field is an electrical conductor. The magnetic field is constant change. So, according to the laws of electromagnetism the magnetic field produce a electric current inside the rotor. if the conductor is ring or wire the current is flow around a loop. if the conductor is simply a solid piece of metal eddy current swirl around it instead either way the induced current.



# Three phase rotating field

The three phase Induction Motor also operates on the principle of rotating magnetic field. The following discussion how stator winding connected to a three phase input supply and have a resultant magnetic field that rotates. show the individual winding of each phase how a three phase tied together & connected stator. This place the windings  $120^\circ$  apart.

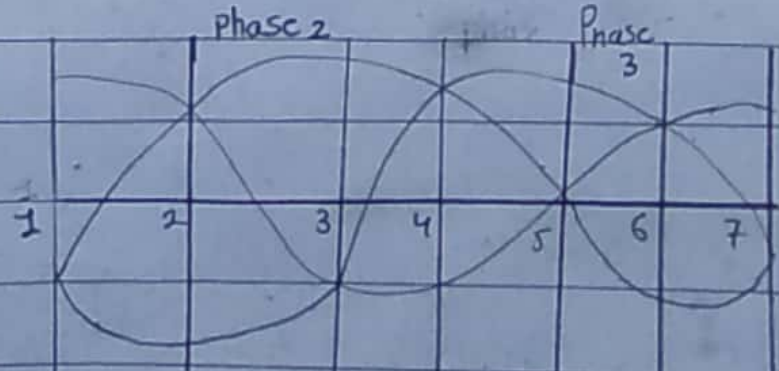
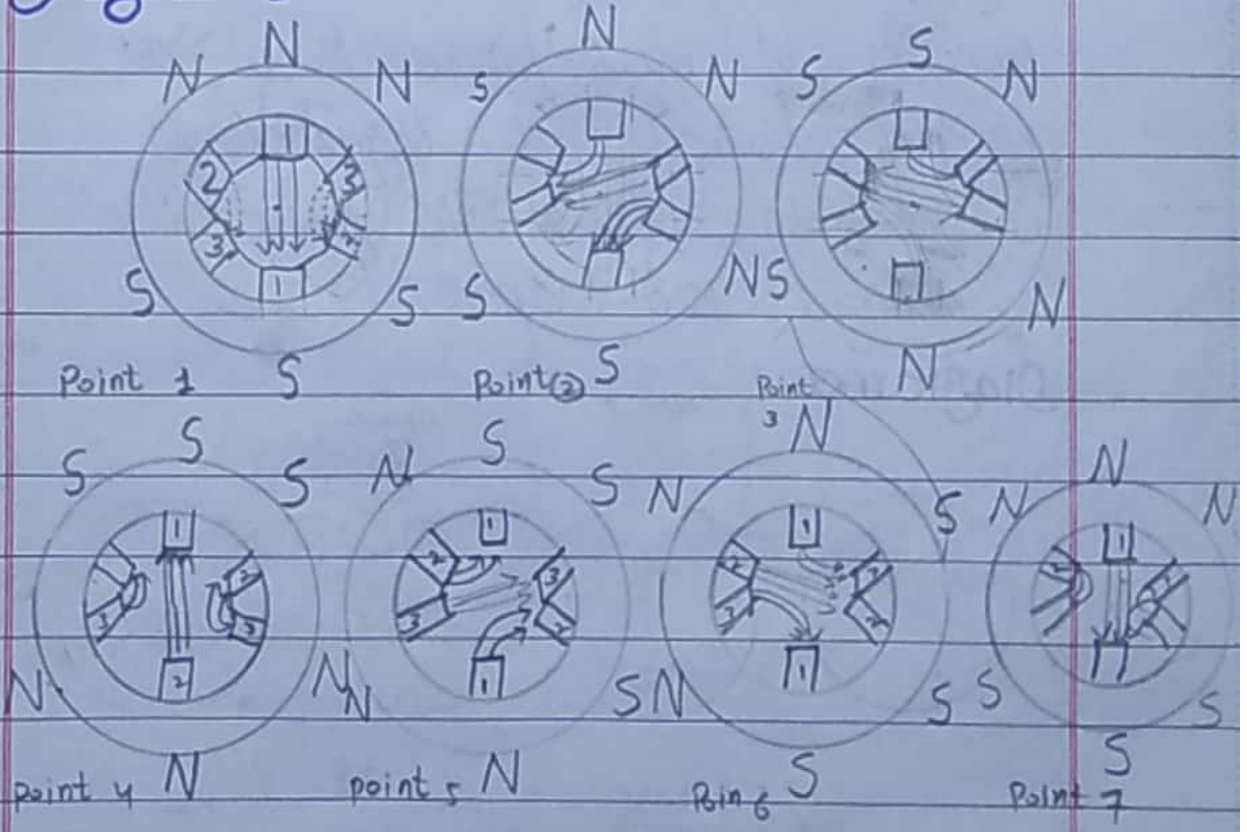
## Diagram





use the left hand rule to determine the electromagnetic polarity of the poles at any given instant. in applying the rules in the coils consider that the current flows towards the terminal number for the positive voltage and away from the terminal number for the negative voltage.

**Diagram**



## Generation of rotating magnetic field (RMF)

when a 3-phase winding is energized from a three phase supply a rotating magnetic field is produced. This field is such that its poles do not remain in a fixed position on the stator but go on shifting their position around the stator. For this reason it is called a rotating field. It can be shown that the magnitude of this rotating field is constant and is equal to  $1.5 \phi_m$  where  $\phi_m$  is the maximum flux due to any phase.

Consider a three phase winding displaced in a space by  $120^\circ$  supplied by three phase AC supply. The phase winding the each phase current also are also sinusoidal in nature and all three flux are produced.



from each other by  $120^\circ$  if the phase sequence winding is 1-2-3 then the mathematical equation for the instantaneous values of the fluxes  $\Phi_1, \Phi_2, \Phi_3$  can be given as

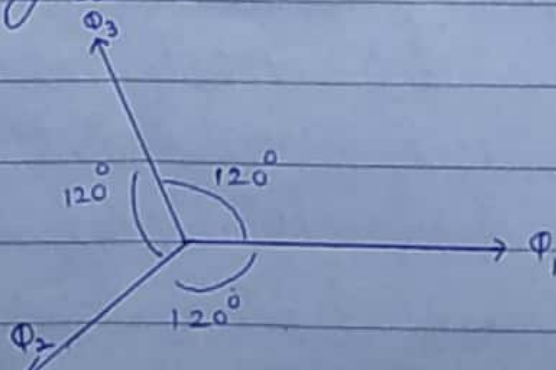
$$\Phi_1 = \Phi_m \sin(\omega t) = \Phi_m \sin \phi$$

$$\Phi_2 = \Phi_m \sin(\omega t) = \Phi_m \sin(\phi - 120^\circ)$$

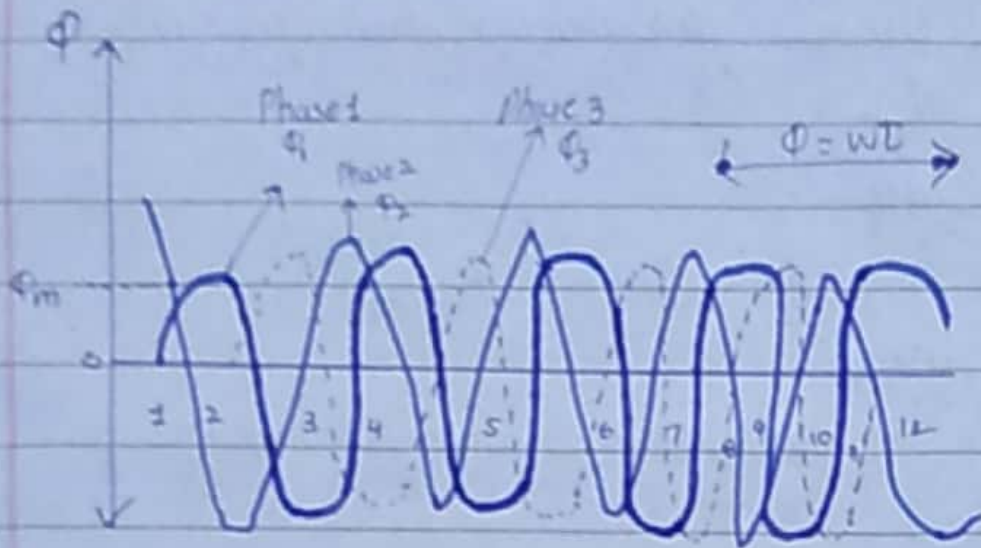
$$\Phi_3 = \Phi_m \sin(\omega t - 240^\circ) = \Phi_m \sin(\phi - 240^\circ)$$

As windings are indicated and the supply is balanced the amplitude of each flux is same  $\Phi_m$ .

While assume positive direction of these fluxes in space axis. Assume positive direction whenever the instantaneous values of the flux is positive vector diagram is must be represented along its assumed positive direction. in the vector diagram.



## Wave from three fluxes



Let  $\Phi_1$ ,  $\Phi_2$  and  $\Phi_3$  be the instantaneous values of the fluxes. The resultant flux  $\Phi_T$  at any instant is given by the phase combination of  $\Phi_1$ ,  $\Phi_2$  and  $\Phi_3$  at the instant. Let us find out  $\Phi_T$  at four different instants 1, 2, 3, and 4 as

at  $\Phi$   $\theta = \omega t = 0^\circ, 60^\circ, 120^\circ$  and  $180^\circ$

**Case 1** when  $\Phi = 0^\circ$

$$\Phi_1 = \Phi_m \sin(\omega t) = \Phi_m \sin 0^\circ$$

$$\Phi_2 = \Phi_m \sin(\omega t - 120^\circ) = \Phi_m \sin(0^\circ - 120^\circ)$$

$$\Phi_3 = \Phi_m \sin(\omega t - 240^\circ) = \Phi_m \sin(0^\circ - 240^\circ)$$

$$\Phi_T = \Phi_1 + \Phi_2 + \Phi_3$$



Hence vector diagram

BD is perpendicular drawn from B on

$\Phi_T$   
Since

$$OD = DA = \Phi_T / 2$$

Since

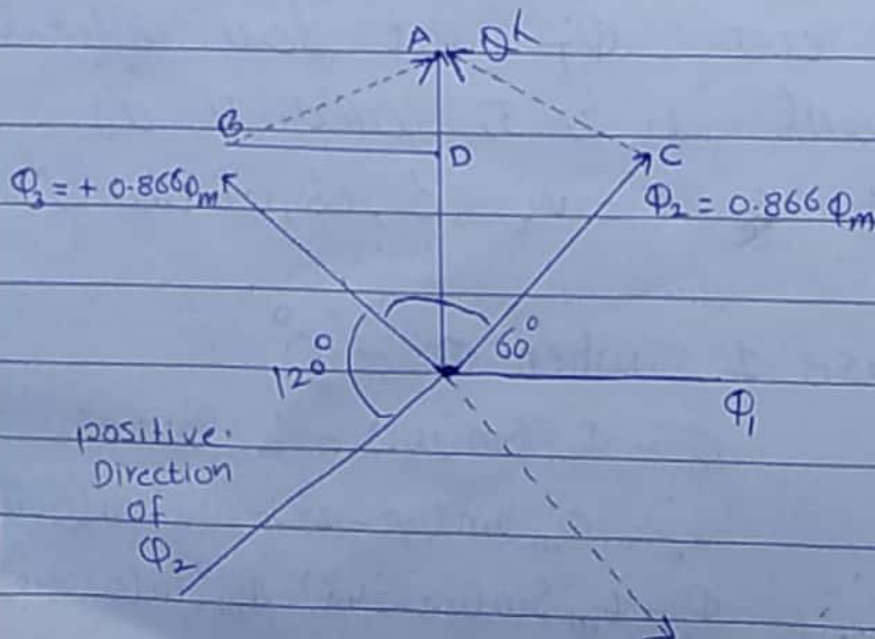
$\Delta OBD$  the angle of  $\angle BOD = 30^\circ$

So

$$\cos 30^\circ = OD/OB = (\Phi_T / 2) / (0.866 \Phi_m)$$

$$\Phi_T = 2 * 0.866 \Phi_m * \cos 30^\circ = 1.5 \Phi_m$$

So the magnitude of resultant flux is  $1.5 \Phi_m$  time the maximum values of flux.



Case: 2  $\phi = 60^\circ$

$$\phi_1 = \phi_m \sin(\omega t) = \phi_m \sin 60^\circ = 0.866 \phi_m$$

$$\phi_2 = \phi_m \sin(\omega t - 120^\circ) = \phi_m \sin 120^\circ = 0.866 \phi_m$$

$$\phi_3 = \phi_m \sin(\omega t - 240^\circ) = \phi_m \sin(60^\circ - 240^\circ) = 0.866 \phi_m$$

$$\phi_r = \phi_1 + \phi_2 + \phi_3$$

Hence vector diagram shown

Since

$$OD = DA = \phi_r / 2$$

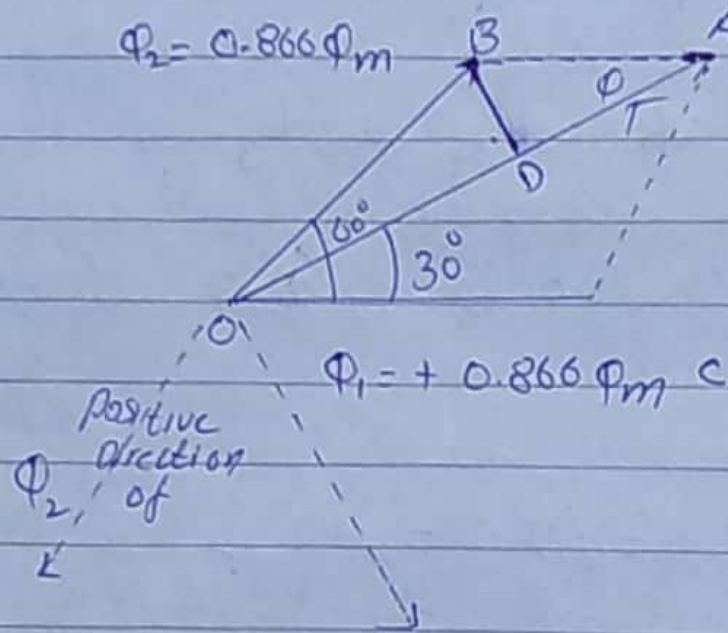
Since  $\triangle OBD$  the angle of  $\angle BOD = 30^\circ$

$$\text{So, } \cos 30^\circ = OD/OB = (\phi_r / 2) / 0.866 \phi_m$$

So the magnitude of resultant flux  $1.5 \phi_m$  times the maximum values of the flux.



# Phasor Diagram



## Case: 3

$$\phi_1 = \phi_m \sin(\omega t) = \phi_m \sin(120^\circ) = 0.866 \phi_m$$

$$\phi_2 = \phi_m \sin(\omega t - 120^\circ) = \phi_m \sin(120^\circ - 120^\circ) = 0$$

$$\phi_3 = \phi_m \sin(\omega t - 240^\circ) = \phi_m \sin(120^\circ - 240^\circ) = -0.866 \phi_m$$

$$\phi_T = \phi_1 + \phi_2 + \phi_3$$

Hence the vector diagram

BD is perpendicular drawn from B on  $\Phi_T$   
 Since

$$OD = BA = \Phi_T / 2$$

Since

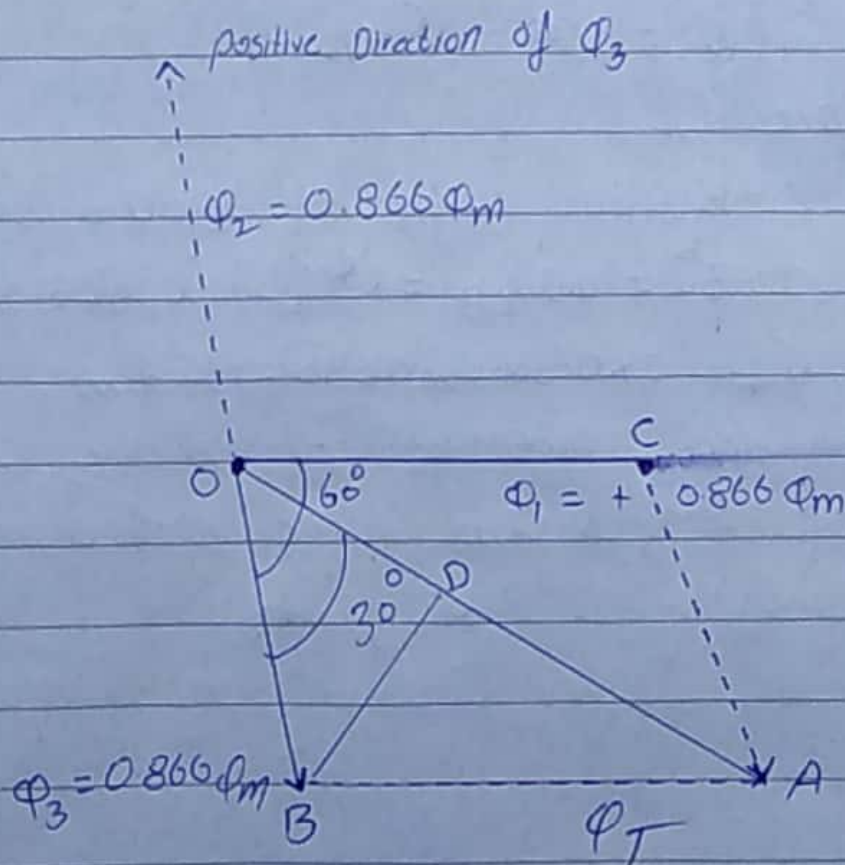
$\triangle OBD$  the angle of  $\angle BOD = 30^\circ$

So  $\cos 30^\circ = OD/OB = (\Phi_T/2) / (0.866 \Phi_m)$

$$\Phi_T = 2 \times 0.866 \Phi_m \times \cos 30^\circ = 1.5 \Phi_m$$

So the magnitude of resultant flux  $1.5 \Phi_m$  time the maximum values of flux.

Diagram





Case 4  $\phi = 180^\circ$

$$\phi_1 = \phi_m \sin(\omega t) = \phi_m \sin 180^\circ = 0$$

$$\phi_2 = \phi_m \sin(\omega t - 120^\circ) = \phi_m \sin(180^\circ - 120^\circ) = 0.866$$

$$\phi_3 = \phi_m \sin(\omega t - 240^\circ) = \phi_m \sin(180^\circ - 240^\circ) = 0.866$$

$$\phi_T = \phi_1 + \phi_2 + \phi_3$$

Hence vector diagram like as  
BD is perpendicular drawn on B  
and  $\phi_T$   
Sin

$$OD = DA = \phi_T / 2$$

Since

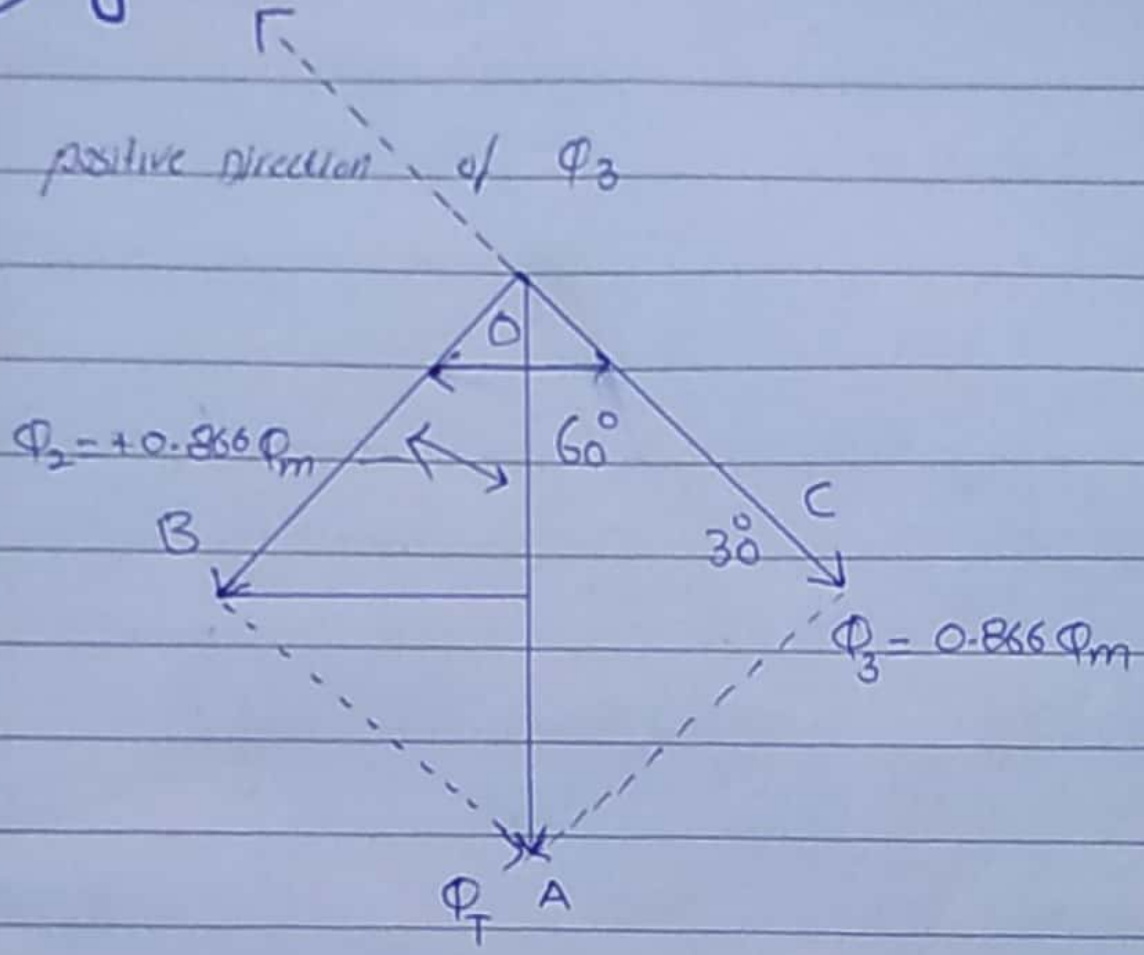
$\triangle OBD$  the angle of  $\angle BOD = 30^\circ$

$$\text{So } \cos 30^\circ = OD/OB = (\phi_T/2) / 0.866 \phi_m$$

$$\phi_T = 2 \times 0.866 \phi_m \cos 30^\circ = 1.5 \phi_m$$

So the magnitude of the resultant flux is  $1.5 \phi_m$  time maximum value of the flux.

# Diagram





Question # 3 Discuss different type of starter for three phase induction motor

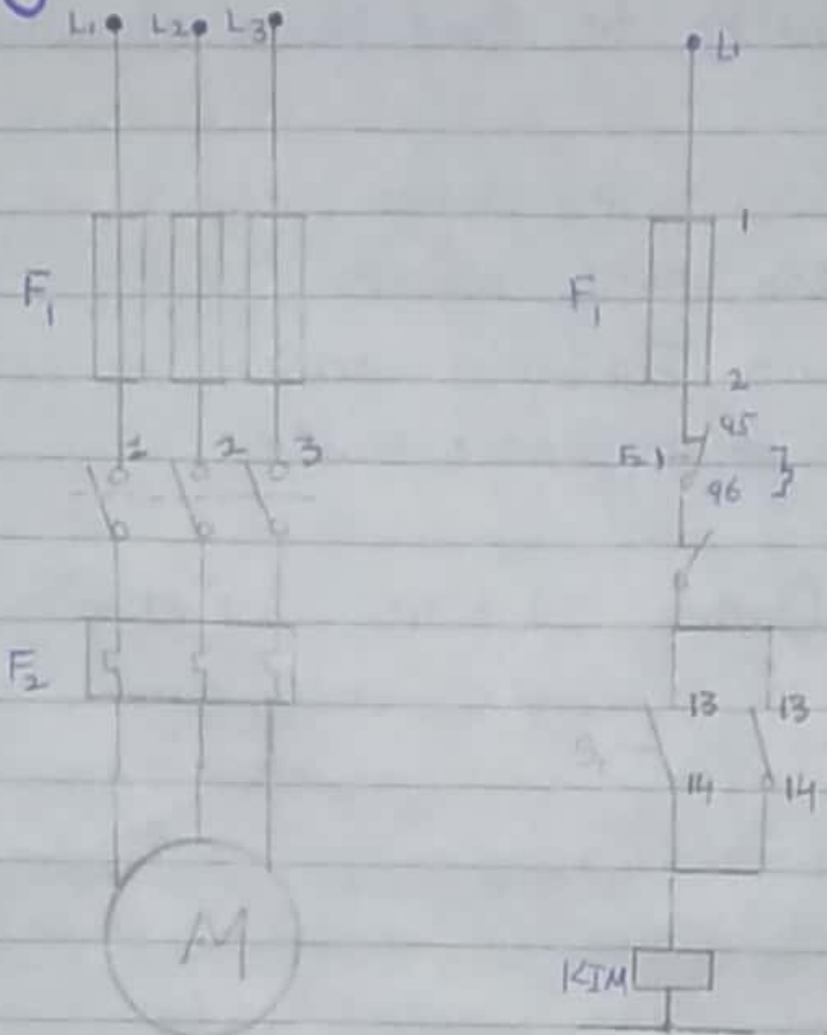
- (i) Direct on line starter (DOL)
- (ii) Star - Delta starter
- (iii) Auto Transformer starter
- (iv) Rotor impedance starter

Ans:

(i) Direct ON Line starter (DOL)

The direct on line starter is the simplest and the most inexpensive of all starting methods, and is used usually for squirrel cage induction motor. It directly connects the contacts of the motor to the supply voltage. The starting current is very large normally 6 to 8 times the rated current. The starting torque is likely to be 0.75 to 2 times the full load torque. In order to avoid the excessive voltage drop in the supply line due to high starting

# Diagramme



power circuit

Control circuit

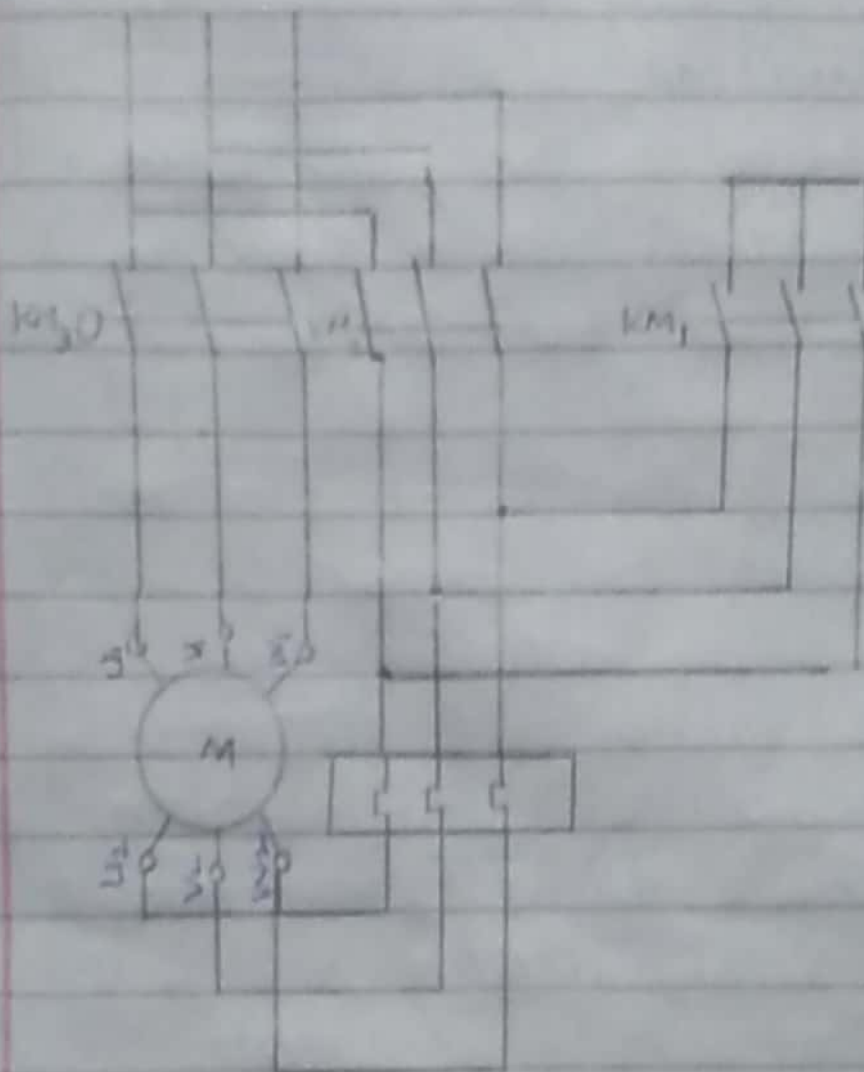
The DOL starter consist of a coil operated contactor KEM controlled by a start and stop push button. on pressing the start push button S<sub>1</sub> the contactor coil KEM is energized from the line. L<sub>1</sub> and the three main contacts are closed. The motor is connected to supply,



## (ii) Star-Delta Starter

The Star-Delta starter is very common type of starter and we compared to other type of the starter. This method is used to reduce the voltage in starting. The connection of three phase induction motor with Star-Delta Starter. The method achieved low current by first connecting the stator winding in star configuration after the motor reaches the certain speed through switch changes the winding arrangements from star to Delta configuration by connecting the stator winding first in star and delta. The line current drawn by the motor at the time of starting when the stator winding are star connected each stator phase gets voltage  $V/\sqrt{3}$  where  $V$  is the line voltage.

## Diagramme



## Control circuit Diagramme

## (iii) Auto transformer starter

The operation principle of auto transformer method is similar. The starting current is limited by reduce the initial applied voltage. The auto transformer starter is use expensive more complicated in



operational and in construction  
when compared with star-delta starter  
operation

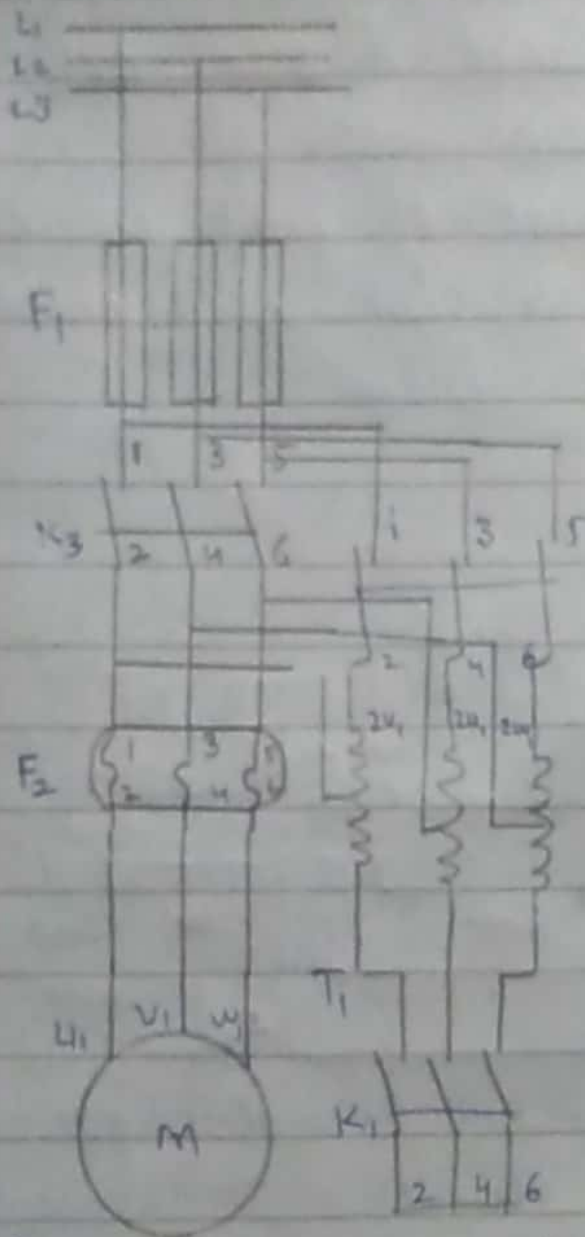
1- operated by two positive switches  
automatically using a timer to  
change over from star to run position

2- in starting position supply is  
connected to stator winding  
through an autotransformer  
when reaches supply voltage 50 to  
60 and 70% of normal value.

3- Reduce voltage Reduce current  
in motor winding with 50%  
tapping used motor current is  
halved and supply current will  
be half of the motor current

4- For an induction motor  
torque  $T$  is developed by the  
 $U_m$  thus on 50% tapping are  
used starting is only  $(0.5V)^2$

# Diagram



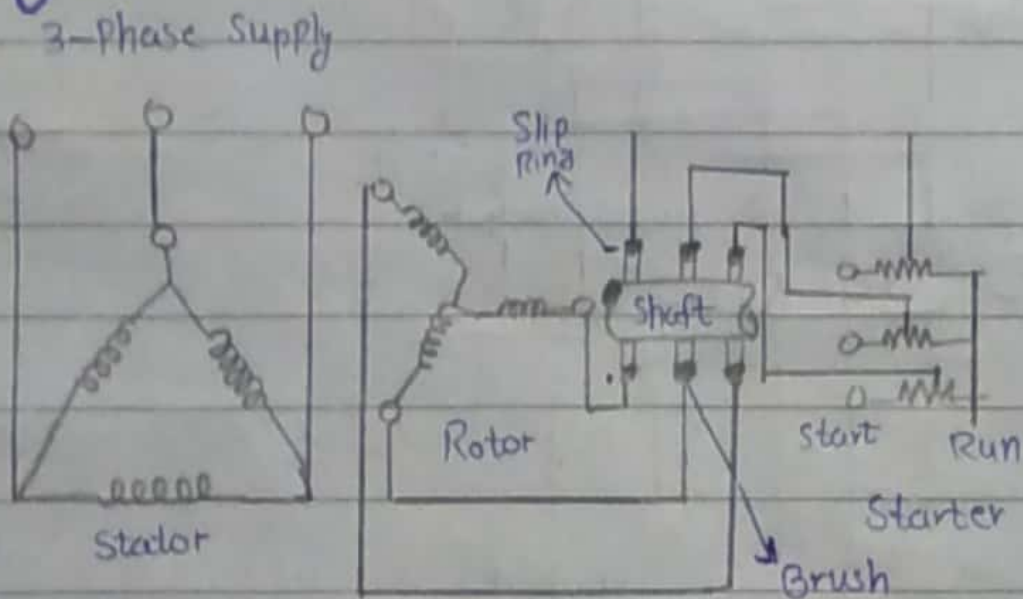
## (i) Rotor Impedance Starter

This method allows external resistance is set to maximum and is then gradually decrease the motor speed increase until become to a zero. The rotor



impedance starting machines is usually very better when compared with other method it also has very maintenance cost. Also is considerable amount of heat generated through the resistor when current runs through them

### Diagram



induction motor with Rotor Resistance starter